

SYSTEMS

Harmonic Gearing for Automation



Zero and Ultra Low Backlash Harmonic Gearing

- HD Long Cup and Pancake Gearing
- CS Short Cup Harmonic Gearing
- SH Hollow Shaft Harmonics for Robotics
- LT Zero Backlash Servo Gearheads

Harmonic Gearing for Robotics and Automation

CSF-M1- Short Cup Harmonic Gearing



Standard sizes 17 to 32 Standard ratios from 50 to 160:1 Other sizes (CSD) and ratios available upon request

SHF-M1- Hollow Shaft Through Bore Wave Generator



Standard sizes 17 to 32 Standard ratios from 50 to 160:1 Other sizes and ratios available upon request





Standard sizes 17 to 32 Standard ratios from 50 to 160:1 Other sizes and ratios available upon request

SHF-CR1- Hollow Shaft Integrated Cross Roller Bearing



Standard sizes 17 to 32 Standard ratios from 50 to 160:1 Other sizes and ratios available upon request







Engineered Solutions

Custom designed harmonic gearing to meet your specific application requirements

- Custom ratios
- Custom sizes
- Custom housing
- Tailored testing and performance parameters

HD Series- Long Cup & Pancake Type

HDF-M1 - Ultra-Thin Pancake Type



Shortest axial length for space constrained applications Standard sizes from 10 to 50 Standard ratios from 50 to 200:1

HDR-M1 - Heavy Duty Pancake Type



Dual bearing wave generator, wider flex spline than HDF Standard sizes from 20 to 100 Standard ratios from 50 to 315:1



HDA-M1 - Heavy Duty Pancake (with Hubs)



Double wave generator extended hub for bearings Standard sizes from 20 to 100 Standard ratios from 50 to 315:1

HDB-M1 - Differential Phasing Pancake Type



Double HDF design for differential and phase shifting Standard sizes from 20 to 50 Standard ratios from 50 to 200:1

HDC, E1, E2, M1 - Zero Backlash Long Cup Style Gearing Sets

Long cup style component sets Drop-in replacements for existing applications Standard sizes from metric 10 to 100 and English 1C to 15M Standard ratios from 60 to 315:1

Harmonic Differentials

SM Series



Shaft mount harmonic differential Simplified mounting with internal HDB Standard sizes 20 to 40, ratios from 80 to 160:1 **RA** Series



Right angle harmonic differential Ratio 80:1 with 1:1 & 2:1 for reversing and declutching Standard sizes 300, 500, & 2,000, Up to 315 NM torque

Conic Systems Markets and Applications

Aerospace & Defense

Harmonic gears were first used in space applications due to compact sizes high ratios and precision positioning. Some are still on the moon.

Semiconductors

This is an ever-expanding market where chip geometries are getting smaller and smaller. Harmonic gearing is ideal for critical tight tolerance positioning during the photolithography process.

Communications

Due to zero backlash, harmonic gears meet the critical positioning requirements for many communication dishes used in broadcast, weather, and military applications. The high torque handling capabilities prove useful when moving large masses.

Robotics

The most widely used application for harmonic gearing is robots. Each joint or arm uses a harmonic gear due to the low backlash and compact size combined with higher ratios and very low vibration and velocity ripple for smooth and precise positioning.

Industrial Automation

One of the fastest growing markets for harmonic gearing is industrial automation which encompasses many different applications and touches all markets. Harmonic gears are being used more and more due to higher ratios, compact sizes, and zero or low backlash.

Solar Energy

This is an emerging market for harmonic gearing primarily used for smooth movement of the solar array while tracking the sun. Thermal farms use harmonics to align and focus the sun's light to heat the thermal collector.

Medical

This is another growing area for harmonic gearing. Many large positioning tables and treatment platforms use harmonic gearing due to the quiet operation and smooth movement, along with high ratios. New technologies such as remote surgical robotics are starting to use harmonic gears.



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